



Fully assembled:

Note orientation of pressing

9	1	Vector Rim pressing - Plated	1050.M.01.01.26_8	1050M11260
8	1	Vector Brake Spring V2	1050.M.01.01.29_7	1050M11290V2
7	2	Shoe upper	1050.M.01.01.24_8	DOMCEN0061V2
6	2	Shoe lower	1050.M.01.01.23_8	DOMCEN0061V2
5	1	Brake cone	1050.M.01.01.21_9	DOMCEN0063
4	1	Brake shoe release	1050.M.01.01.22_2	DOMCEN0062
3	2	O-Ring ID 6 x 2	-	BB/OR05624
2	1	Brake outer cam	1050.M.01.01.25_3	DOMCEN0062
Item. Qty		Title	Drg No.	Part No.

Material:
See table

- All dimensions in mm.
- Deburr all sharp edges
- General tolerances:
Linear: ± 0.125
Shafts: -0.250 to 0
Bores: 0 to 0.250
Angular: $\pm 2^\circ$

Drg. mass: 88.9261 g
Drawn by: Buhrmann
Last mod: 2008/06/23
Scale: Not to any scale
Part No: 1050M11000V2

CORROSION PROTECTION:
None



Title: Sheet 1 of 1
Vector Brake Assy V2

CENTURION
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Drg. No. & Revision: 1050.M.01.01.00_10.Exp

Rev_10 2008/06/23, LB: Replaced garter spring with shoe springs
Rev_9 2008/05/13, GR: Re inserted 6x2 O ring
Rev_8 2008/04/16, GR: removed all o rings, 9x2 & 6x2.
Rev_7 2007/01/17, GR: 9x2 O-ring was 10x2.
Rev_6 2006/10/16, GR: Added part numbers.
Rev_5 2006/07/28, GR: Shoe release buffer was 6x2 O-ring
Rev_4 2006/07/03, GR: The O-rings are the same.
Rev_3 2004/11/25, RTB: Changed to O-ring buffers.

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